

WK 5/35

split

DART AEROSPACE LTD	Work Order:	23978
Description: Wearpad	Part Number:	D2648-3
Dwg: D2648 Rev. D	Qty:	400
Page 1 of 1		

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller RF 02.05.12 <i>Dwg not required</i>	RF	05.08.08	400
2	PG	Issue P/O: 200 8447 Email or ship DXF file to vendor Make per Drawing D2648-1 Material release note required	U	05.08.10	400
3	RG	Receive and Inspect for transit damage Ensure the material release note attached	CL	05/08/25	400
4	QC6	Inspect dimensions	MA	05/08/25	400
5	GA	Deburr if necessary	SA	05/09/01	401
6	GB	Form as per Dwg D2648 on CNC brake using Jigs DT 8261 and DT 8326 and identify as D2648-3	SB	05/09/01	401
7	WS	Weld as per Dwg D2648 using Jig DT 8210 Qty A/R	Batch M17914 M18838 CPL	05-10-27	205
8	WS	Remove any weld that penetrated through Wearpad if necessary	CL	05-10-27	205
9	QC9	Inspect weld	MA	05/10/27	205
10	QC5	Inspect work to Step 9	MA	05/10/27	205
11	FP	Powder Coat Grey (RAL-7012) (Ref. 4.3.5.5) per QSI 005 4.3	MM	06.01.23	125
12	QC3	Inspect Powder Coat	CL	06/01/24	125
13	FP	Identify and Stock	MM	06.01.24	125
14	AC	Cost / part	U	06.02.28	97/125
15	DC	Close W/O Inspect Level 21	RF	06/01/25	125

(see split)

Rev	Date	Change	Revised By	Approved
A	97.12.04			
B	99.04.09	Re-format	DM	
C	00.06.22	Removed P/O for powder coat	EC	
D	00.11.15	Removed Bending	EC	
E	02.09.18	Re-format; Incorporated D2648-1	KJ RF	

RELEASED
02/09/19 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: DP Date: 06/01/25

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 08, 2005
10:50 am

Work Order No : 0023978 ^B
Project Name : D2648-3
Project For : WK535
Work Order Type : Main
Main WO Number :
House Part Number : D2648-3
Description : Wearpad
Manufactured : Yes
Amount Req'd : 400
Amount Done : 0
Start Date : 08-08-05
Est Finish Date : 08-31-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
=====					
Burden :	0.00	0.00	0.00		
=====					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



New Zealand Steel Limited
Glenbrook, South Auckland
Postal: Private Bag 92121, Auckland, New Zealand
Telephones: (09) 375 8999 / 375 8111 Auckland
(09) 375 8069 / 375 3535 Waiuku
Fax: (09) 375 8959

TEST CERTIFICATE

Ref: 5078/21768

CUSTOMER		Wilkinson		P5012801003		SPECIFICATION		ASTMA1008 CS Type A		CERTIFICATE No		TC109561	
CUSTOMER O/N		90-21N-540				PRODUCT		CRA WIDE COIL		PAGE		1 of 1	
MILL O/N		471159				DIMENSIONS		0.055" x 48" x Coil		DATE		23 April 2005	

YIELD		GAUGE LENGTH (G.L.)		PLASTIC STRAIN RATIO (r)		IMPACT TEST		CARBON EQUIVALENT VALUE (CE)	
(A)=0.2% PROOF STRESS	(A)=200mm	(C)=80mm	(E)=2"	(A)=r0	(C)=r45	(A)=10mm x 10mm	(C)=5mm x 5mm	(A)=C+Mn/6	(C)=C+Mn/6+Si/24
(B)=LOWER YIELD STRESS	(B)=50mm	(D)=5.65 x So	(F)=8"	(B)=r90	(D)=(r0+r90+2r45)/4	(B)=7.5mm x 10mm	(D)=2.5mm x 10mm	(B)=C+Mn/6+(Cr+V+Mo)/5+(Cu+Ni)/15	(D)=

WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN TESTED AND INSPECTED
WITH SATISFACTORY RESULTS IN ACCORDANCE WITH THE REQUIREMENTS OF THE ABOVE SPECIFICATION

APPROVED *Satish Misra*
QC METALLURGIST

16 ga crms

